



# Umrechnung Gewindegrößen

Aussen-Durchmesser mm	Metrisch	DIN2353	UNF JIC SAE	Kenngrosse	BSP	NPT NPSM	Innen-Durchmesser mm
7.6 - 7.9	M8x1	LL 6	5/16"-24	2			6.5 - 6.8
9.3 - 9.5			3/8"-24	3			7.5 - 7.8
9.3 - 9.7				2	1/8"-28		8.5 - 8.9
9.3 - 10.2				2		1/8" -27	8.5 - 9.4
9.8 - 9.9	M10x1.5						8.2 - 8.6
9.8 - 9.9	M10x1	LL6					8.7 - 9.0
10.9 - 11.1			7/16" -20	4			9.7 - 10.0
10.9 - 11.1			7/16" -24	6 SAE			10.0 - 10.2
11.7 - 11.9	M12x1.5	L6					10.2 - 10.6
12.4 - 12.7			1/2" -20	5			11.3 - 11.6
12.9 - 13.1				4	1/4"-19		11.4 - 11.9
12.9 - 13.4				4		1/4" -18	11.4 - 12.3
13.7 - 13.9	M14x1.5	L8/S6					12.2 -12.6
14.0 - 14.2			9/16" -18	6			12.7 - 13.0
15.7 - 15.9	M16x1.5	L10/S8					14.2 - 14.6
15.7 - 15.9			5/8" -18	6 SAE			14.4 - 14.7
16.3 - 16.6				6	3/8" -19		14.9 - 15.4
16.3 - 17.3				6		3/8"-18	14.9 -15.7
17.1 - 17.4			11/16"-16	6 UNS			15.7 - 16.0
17.7 - 17.9	M18x1.5	L12/S10					16.2 - 16.6
18.7 -19.0			3/4" -16	8			17.3 - 17.6
20.3 - 20.6			13/16" -16	8 UNS			18.7 - 19.2
20.5 - 20.9				8	1/2" -14		18.6 - 19.0
20.5 - 21.3				8		1/2" -14	18.6 - 19.4
20.7 - 20.9	M21x1.5						19.4 - 19.6
21.6 - 21.9	M22x1.5	L15/S14					20.2 - 20.6
22.0 - 22.2			7/8" -14	10			20.2 - 20.5
22.6 - 22.9				10	5/8" -14		20.6 - 21.0
23.4 - 23.7			15/16" -16				22.0 - 22.3
23.7 - 23.9	M24x1.5	S16					22.2 - 22.6

Aussen-Durchmesser mm	Metrisch	DIN2353	UNF JIC SAE	Kenngrösse	BSP	NPT NPSM	Innen-Durchmesser mm
25.7 - 25.9	M26x1.5	L18					24.2 - 24.6
26.1 - 26.4				12	3/4" -14		24.1 - 24.5
26.2 - 26.9				12		3/4" -14	24.1 - 24.8
26.7 - 26.9	M27x2						24.5 - 24.8
26.6 - 26.9			1 1/16"-12	12			24.3 - 24.7
26.2 - 26.6			1 1/16"-14	12 SAE			24.6 - 25.0
27.7 - 27.9	M28x1.5						26.2 - 26.6
27.7 - 27.9	M28x1						26.6 - 26.9
28.2 - 28.5			1 1/8" -16				26.6 - 26.9
29.7 - 29.9	M30x2	L22/S20					27.4 - 27.8
29.7 - 29.9	M30x1.5						28.3 - 28.6
29.7 - 30.0			1 3/16"-12	14			28.3 - 28.6
32.7 - 32.9	M33x2						30.4 - 30.8
33.0 - 33.2				16	1" -11		30.3 - 30.8
32.9 - 33.7				16		1" -11 1/2	30.3 - 31.0
33.0 - 33.3			1 5/16"-12	16			30.8 - 31.2
32.7 - 32.9	M33x1.5						31.2 - 31.6
33.0 - 33.3			1 5/16"-14	16 PTT			31.2 - 31.6
33.0 - 33.2			1 5/16"-16				31.6 - 31.8
35.7 - 35.9	M36x2	L28/S25					33.4 - 33.8
35.7 - 35.9	M36x1.5						34.3 - 34.6
37.7 - 37.9	M38x1.5						36.2 - 36.6
37.8 - 38.0			1 1/2" -16				36.4 - 36.6
40.8 - 41.2			1 5/8" -12	20			38.8 - 39.3
40.9 - 41.2			1 5/8" -14	20 PTT			39.0 - 39.5
40.9 - 41.2			1 5/8" -16				39.5 - 39.8
41.5 - 41.9				20	1 1/4"-11		39.0 - 39.5
41.5 - 41.9	M42x2	L35/S30					39.4 - 39.8
41.7 - 41.9	M42x1.5						40.3 - 40.6
41.5 - 42.2				20		1 1/4" -11 1/2	39.0 - 40.0
44.7 - 44.9	M45x2						42.2 - 42.8
44.7 - 44.9	M45x1.5						43.2 - 43.6
47.2 - 47.5			1 7/8" -12	24			45.3 - 45.6
47.2 - 47.5			1 7/8" -14	24 PTT			45.5 - 45.9
47.2 - 47.5			1 7/8" -16				45.8 - 46.1
47.5 - 47.8				24	1 1/2" -11		45.1 - 45.5
47.5 - 48.5				24		1 1/2" -11 1/2	45.1 - 46.0
47.6 - 47.9	M48x2						46.3 - 46.6

Aussen-Durchmesser mm	Metrisch	DIN2353	UNF JIC SAE	Kenngrosse	BSP	NPT NPSM	Innen-Durchmesser mm
51.7 - 51.9	M52x2	L42/S38					49.4 - 49.6
51.7 - 51.9	M52x1.5						50.2 - 50.6
59.2 - 59.6				32	2"-11		56.7 - 57.1
59.6 - 60.3				32		2" -11 1/2	56.8 - 57.5
63.0 - 63.4			2 1/2" -12	32			61.5 - 61.9
67.6 - 67.9	M68x2	S50					65.4 - 65.8
76.0 - 76.2			3" -12	40			74.2 - 74.6